

AMS 4880-C95510

Cast

Tubes

NOMINAL SIZE			WEIGHT	WEIGHT	NOMINAL SIZE			WEIGHT	WEIGHT	NOMINAL SIZE			WEIGHT	WEIGHT
I.D.	x	O.D.	PER INCH	PER FOOT	I.D.	x	O.D.	PER INCH	PER FOOT	I.D.	x	O.D.	PER INCH	PER FOOT
1.000	x	2.000	0.7393	8.8716	2.250			1.5120	18.1440	3.750	x	5.000	3.0117	36.1404
1.250	x	2.250	0.8672	10.4064	1.500	x	3.500	2.4760	29.7120	3.500	x	5.500	4.3964	52.7568
1.500			0.7070	8.4840	2.500			1.6388	19.6656	4.250	x	5.750	3.9786	47.7432
1.000	x	2.500	1.2419	14.9028	2.800			1.2215	14.6580	3.000	x	6.000	6.4689	77.6268
1.500			1.0015	12.0180	2.000	x	3.750	2.4370	29.2440	3.750			5.5562	66.6744
1.750			0.8214	9.8568	2.500			1.9430	23.3160	4.500			4.4333	53.1996
1.500	x	2.750	1.2541	15.0492	2.750			1.7638	21.1656	5.375			2.3968	28.7616
1.750			1.0084	12.1008	2.000	x	4.000	2.8596	34.3152	4.000	x	6.500	6.6077	79.2924
1.875	x	2.875	1.1491	13.7892	2.500			2.5054	30.0648	5.000			4.7038	56.4456
1.500	x	3.000	1.5152	18.1824	3.125	x	4.125	1.9227	23.0724	4.000	x	7.000	8.0000	96.0000
2.000			1.2097	14.5164	3.000	x	4.250	2.3113	27.7356	6.000	x	8.000	7.3472	88.1664
2.125	x	3.125	1.3779	16.5348	2.500	x	4.500	3.3269	39.9228	6.000	x	8.500	8.8656	106.3872
2.000	x	3.250	1.6568	19.8816	3.000			2.7917	33.5004	6.500			7.5680	90.8160

Sizes over 9" diameter use the following finishing allowance: ID -0.160" to -0.235"; OD +0.238" to +0.288" due to the heat treatment process utilized in heat-treated alloys causing some unavoidable distortion.